



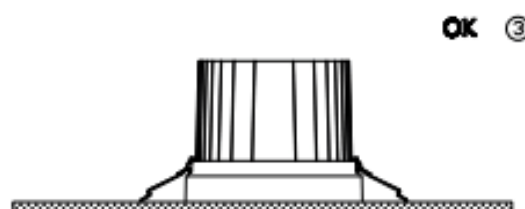
**1 Make a hole**



**2**



**3**



Cut out in the right size:

86.D060.1***.**	85mm
86.D060.2***.**	108mm
86.D060.3***.**	140mm
86.D060.4***.**	170mm

